Work Orde		091		*820)91*							Page 1
Item ID: Revision ID:	D412-702-32	21	1	Accept	*N90	0040	100)*	Setup	Start	171	• • •
Item Name:	Harness Assen	nbly								Stop	*N.	S2*
Start Date:	22/03/2012	Start Qty: 1.00	*1*		Cust Iten	n ID:		*				
Required Date:	05/04/2012	Req'd Qty: 1.00	*1*		Custome	r:						
Reference:												
Approvals:	Process Pla	n: MUJ	Date: 12 03 22	Tooling:		Date:	_		Run	Start	17	R1*
	QC:		Date:	SPC (Y/N):		Date:				Stop	*N	R2*
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Re Qt		Reject Number	Insp. Stamp
Draw Nbr	Rev	ision Nbr					······					
ICAD412-702	REV	7 4										_
100				0.00				- 100				198
100 Small Fab		Memo		0.00				/X				112 6
Small Fab			s per dwg ICA D412-702 p.				•					
. 110		QC5- Inspect part compl	leteness to step on W/O	0.00								
110			•	25/5/0	272		•	Θ				
QC Quality Control		Мето		0.00							1460	
120				0.00	•							
120												ř
Packaging		Memo		0.00				· · · · · · · · · · · · · · · · · · ·				
Packaging		Identify with CHG001 Location: PPP Rev:_	1 P/N & CHG# and pack for 267 .	shipping as per PPP D4	112-702-321				•			

Dart Ae	rospace	Ltd				:				•
W/O:			WO	RK ORDER CH	ANGES	3				
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
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	1					·				
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Part No):	PAR #:	Fault Cate	jory:	i	NCR: Yes	No DO	A:	Date: _	
	Re	esolution:	Disposition	n:		QA: N/C C	losed: _		Date: _	
NCR:			WORK ORD	ER NON-CONFO	RMAN	CE (NC	R)			
		Description of NC		Section E		Verification		Approval	Approv	
DATE	STEP	Section A	Initial Chief Eng	Action Descrip Chief Eng	otion	Sign Date	& Sec	tion C	Chief Eng	QC Inspect
				····		_				
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Work Orde		091		*820)91*							Page 2
Item ID: Revision ID: Item Name:	D412-702-32 Harness Asser			Accept	*N900	<u>040</u>	100)*	Setup	Start Stop	*NS	, ,
Start Date: Required Date: Reference:	22/03/2012 05/04/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	ID:	1					17
Approvals:	Process Pla	ın:	Date:	Tooling:	D	ate:			Run	Start	*NF	₹1*
	QC:		Date:	_ SPC (Y/N):	D	ate:				Stop	*NF	72 *
Sequence ID/ Work Center II)	Operation Description QC21- Final Inspection	Work Order Polesco	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Rej Qty		Reject	Insp. Stamp
130		Memo	- Work Order Release	0.00						2/	5/2	24
Quality Control										Λ	NF 12-0	6,00

Dart Aerospace Ltd

W/O:		,	WORK ORDER CHANGES											
DATE	STEP	PROC	CEDURE CH	IANGE	Ву	C	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
····														
Part No	:	PAR #:	_ Fault Ca	tegory:	_ NCR: Ye	s No	DQA:	Date: _						
	Resolution: Disposition:						ed:	Date: _	-					
NCR:		W	ORK OR	DER NON-CONFORMA	-	CR)		_						
DATE	STEP	Description of NC		Corrective Action Section B			Verification	Approval	Approval					
	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	te	Section C	Chief Eng	QC Inspector					
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Picklist Print

March-22-12 2:23:38 PM

Work Order ID: 82091

82091

Parent Item:

D412-702-321

D412-702-321

Parent Item Name: Harness Assembly

Start Date: 22/03/2012

Required Date: 05/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D3570-3		Manufactured	No				Each	10.0000		1 /	2,	. /
D3570-3	f								**	J.	512/1	25/22
				Location	<u>n</u>	Loc (<u>Oty</u>	Loc Code				
				GA			10				_	
D4088-043		Manufactured	No		64361		10 Each	1.0000		1	11.	
D4088-04	13	Wandiactured					Lucii	1.0000	**		5/S	2/05/20
	•			Location	<u>n</u>	Loc (<u>Oty</u>	Loc Code				
				ST267			1				$ \approx$	8/652
MS24694-S50		Danielanad	Nic		75444		1	0.0000	_			0/600
MS24694 Screw	-\$50	Purchased	No				Each	86.0000	**	4	75/	2/08/2
			•	Location	<u>1</u>	Loc C	<u>Oty</u>	Loc Code				ι ,
				ST289	44.6000		86		_		_	
•			•		116900 117739		3				_	
					118078		1				- -	
AN960JD10L	NAS1149D0332J	Demakasad	No		119124		81	0.0000	_	4		
		Purchased	NU				Each	0.0000	**	4	//	
*AN960.ID	4	11177	17	140	1				** —		K)(J	105 /2

W/O:			WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CH	IANGE	v 1	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	* * .	PAR #:	Fault Ca	itegory:	N	CR: Yes	No DQ	A:	Date: _					
Resolution:		esolution:	Disposition:			A: N/C (closed:		Date: _					
NCR:		V	WORK OR	DER NON-CONF	ORMANC	E (NC	R)							
DATE	STEP	Description of NC Section A	Initial	Corrective Action Action Descr	Section B iption	Sign	& Secti	cation on C	Approval Chief Eng	Approval QC Inspector				
· . •	,		Chief Eng	Chief Eng		Date				·				
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Picklist Print

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82091

Parent Item:

Work Order ID: 82091

D412-702-321

Parent Item Name: Harness Assembly

D412-702-321 **Start Date: 22/03/2012**

Required Date: 05/04/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

Each 2,843.000

**

MS21042I3

Nut

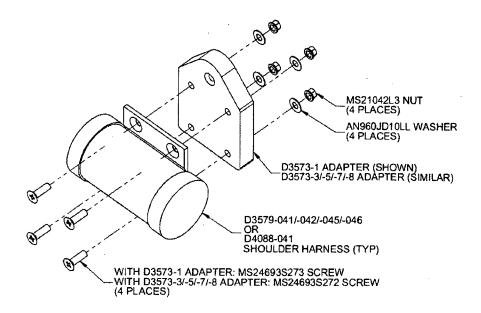
Location	Loc Qty	Loc Code
ST300	2843	
117441	16	
117885	32	
118451	5	
118927	3	
119017	2621	
119075	166	



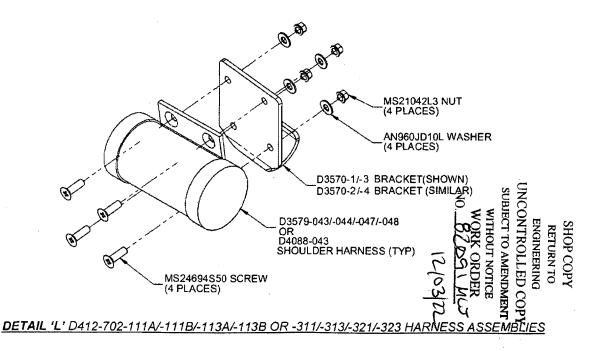
Page 2

Dart Aerospace Ltd

Dail No.	Jopase										
W/O:			WC	ORK ORDER CHAN	IGES	, · ·					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Resolution:			Disposition: Q				osed:		Date:		
NCR:			WORK ORD	ER NON-CONFOR	MANCE	(NCF	R)				
DATE	STEP	Description of NC			Section B	0:	Verific	ation	Approval	Approval	
DAIL	SILF	Section A	Initial Chief Eng	Action Descriptio Chief Eng	n :	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector	
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<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND</u> <u>D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES</u>



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W/O:			V	VORK ORDER CHANGE	ES		•	
DATE	STEP	PROC	CEDURE CI	HANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		1		***************************************				
Part No		PAR #:	_ Fault Ca	itegory:	NCR: Yes	No DQA:	Date: _	
	R	esolution:	_ Disposit	tion:	QA: N/C Clo	sed:	Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification	Approval	Approval
DAIL	JI-L	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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